







Sime boilers stand out for their safety, long life, energy saving and performance reliability.

Each seal is subjected to stringent laboratory testing to guarantee the product's superior performance.

1R OF and 2R OF are a complete range of high efficiency, cast-iron boilers for heating only, compatible with all the most common gas and light-oil forced-draught burners. The 1R OF range comprises four models with outputs from 64,8 to 93,3 kW, while 2R OF comprises ten models with outputs from





Control panel simplicity

With a single button, the boiler manages all its operating phases automatically: just one touch of the switch is enough for the boiler to run automatically when heating is required. Temperature is regulated by adjusting the heat control. For maximum operational safety, controls are protected by a shield against accidental use.



List of operation/tools

- 1 Safety thermostat
- 2 Thermometer
- 3 Presence of voltage LED
- C.H. thermostat
- On/off switch
- 6 RVA 43 controller slot

Safe installation, prolonged efficiency

Cast iron is an alloy whose properties remain unchanged over time.

It is the synonym for reliability, wear resistance and ease of maintenance.

The conformation of the elements permits excellent combustion, which reduces emission of harmful gases into the environment.

This is the result of Sime's years of consolidated experience in designing cast iron heat exchangers. The combustion chamber's excellent insulation

reduces both radiation losses and operating noise. Suitable burner adjustment allows the chamber's heat output to be varied, adapting it to the system's requirements and optimising overall efficiency. A saving is also seen with the ease of cleaning and maintenance operations, facilitated by the combustion chamber's reversible door hinge.

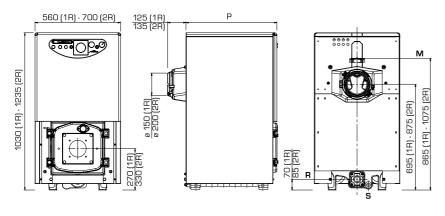
The 1R OF and 2R OF boiler range is delivered in three pieces (cast iron body, casing and control panel) to further facilitate transport and installation.

TECHNICAL DATA

1R 0F		6	7	8	9
Heat output	kW kcal/h	64,8 55.700	74,0 63.600	84,0 72.200	93,3 80.200
Heat input	kW kcal/h	73,4 63.100	83,1 71.500	93,8 80.700	103,4 88.900
Efficiency rating at nominal heat input	%	88,4	89,0	89,6	90,2
Efficiency rating at 30% of nom. heat input	%	89,6	90,0	90,5	90,9
Cast iron sections	n°	6	7	8	9
Water content	l	37,5	42,0	46,5	51,0
Maximum working pressure	bar	4	4	4	4
Smokes head losses	mbar	0,20	0,16	0,22	0,30
Water head losses (Δt 10°C)	mbar	30,0	34,0	40,0	45,5
P (depth)	mm	595	670	750	825
Weight	kg	261	293	325	357

2R OF		6	7	8	9	10	11	12	13	14	15
Heat output	kW kcal/h	100,6 86.500	123,8 106.500	147,1 126.500	165,1 142.000	179,7 154.500	197,7 170.000	213,4 183.500	230,2 198.000	248,8 214.000	266,9 229.500
Heat input	kW kcal/h	113,5 97.600	139,1 119.600	164,7 141.600	184,1 158.300	199,7 171.700	219,7 188.900	237,1 203.900	255,8 220.000	276,4 237.700	296,7 255.200
Efficiency rating at nominal heat input	%	88,6	89,0	89,3	89,7	90,0	90,0	90,0	90,0	90,0	89,9
Efficiency rating at 30% of nom. heat input	%	90,0	90,2	90,5	90,7	90,9	90,9	90,9	91,0	91,0	91,0
Cast iron sections	n°	6	7	8	9	10	11	12	13	14	15
Water content	l	92	107	122	136	151	165	180	194	209	223
Maximum working pressure	bar	5	5	5	5	5	5	5	5	5	5
Smokes head losses	mbar	0,10	0,15	0,22	0,29	0,24	0,37	0,39	0,42	0,49	0,50
Water head losses (Δt 10°C)	mbar	61,0	76,0	85,0	92,0	100,0	112,0	118,0	121,0	125,0	130,0
P (depth)	mm	735	835	935	1.035	1.135	1.235	1.335	1.435	1.535	1.635
Weight	kg	462	520	578	636	676	734	792	850	908	966

Dimensional details



Ну	draulic connectios	1R OF	2R OF
М	C.H. flow	1 1/2"	2"
R	C.H. return	1 1/2"	2"
S	Boiler discharge	3/4"	3/4"

Technical features and safety devices

	1R OF	2R OF
Main switch	~	~
Boiler thermostat		
Thermometer	~	
Hidrometer		

	1R OF	2R OF
Ready for fitting of the room stat		~
Reversible combustion chamber door		
Safety thermostat		